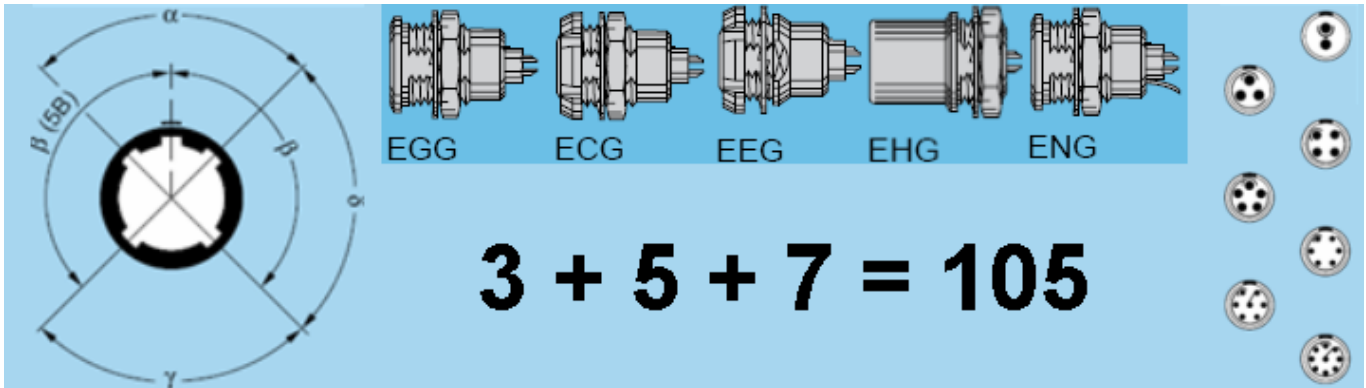


FLEXIBLE CONNECTOR ASSEMBLY SERVICE USING STOCKED COMPONENTS



LEMO UK connector assembly service from stocked components

Flexible plug and socket assembly

105 is the number of socket references within the 0B series of LEMO connectors that can be assembled from stock using a range of standard components based on 3 keyways, 5 shell styles and 7 contact configuration options as indicated above.

Also customers can choose between solder, crimp & pcb contact types. Then there are several other standard housings & key options, taking the total number of socket references within the 0B series that can be assembled from our stock components to **427**.

Adding in all the corresponding plugs within the 0B series and all the different sizes within the B Series provides several thousand options for customers.

The new socket assembly service means that less common part numbers do not have to be the subject of special customer stock agreements and can be assembled quickly to suit demand, as has been the case for plugs for many years. (Exceptions are potted and right angled pcb mount connectors).

Different keying connector options for your equipment increases security against cross-mating, and the additional options are now readily available.

Contact us now to discuss your preferred connector options.



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Fax: 01903 206231
Email: uksales@lemo.com



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Process control

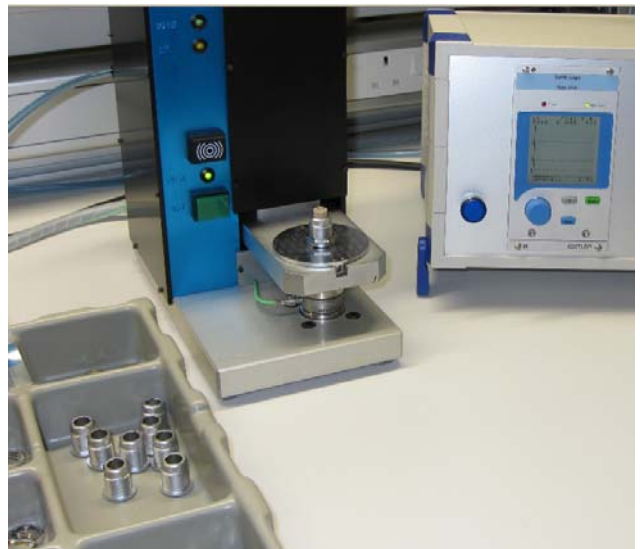
All connectors are fully structured on the LEMO UK system with specific bills of materials for each part number. Lot number traceability is applied to all components and finished goods enabling full tracking back through the manufacturing process to the raw material at our group machining centres and thus to our raw material suppliers.

A typical works order bill of materials consists of 6 components – e.g. for EGA.0B.304.CLL

EGA.0B.200.LC	housing
EGG.0B.304.ZLL	insert with contacts
ERA.0B.220.BN	earthing crown
ERA.0B.230.LN	press fit ring
GBA.0S.250.FN	washer
GEA.0S.240.LN	hexagonal nut

Assembly is followed by tests on earthing crown mating & other criteria to ensure that LEMO standards are met.

WORK ORDER PICKLIST																						
Work Order: KSA18134 / 1	ID: 1052201	Issue Date: 03/12/09																				
Item Number: EGA.0B.304.CLL	Rev:	Work Order Due Date: 08/12/09																				
Sales/Job:	Qty Ordered: 100	UM: EA																				
Deliver To: SHP	First SO: KSA18134 / 1	So Qty: 100																				
	PO: P0692184	Customer: C00958																				
Name: CARD ACCOUNT																						
Remarks:																						
Work Order ID : 1052201	Sales Order Number : KSA18134 / 1																					
																						
Item Number	Rv site	Required	UN	Location	Lot/Serial	Not Avail.	Qty Picked	Issued														
EGA.0B.200.LC	LEMK	100	EA	STK	KPA10985/001		100	()														
EGG.0B.304.ZLL	LEMK	100	EA	STK	KPA11019/004		100	()														
ERA.0B.220.BN	LEMK	100	EA	STK	KPA11164/006		100	()														
ERA.0B.230.LN	LEMK	100	EA	STK	KPA11164/007		100	()														
GBA.0S.250.FN	LEMK	100	EA	STK	KPA10430/005		100	()														
GEA.0S.240.LN	LEMK	100	EA	STK	KPA10916/007		100	()														
<table border="1" style="width:100%; border-collapse: collapse;"> <thead> <tr> <th></th> <th>Initials</th> <th>Date</th> </tr> </thead> <tbody> <tr> <td>Picked</td> <td></td> <td></td> </tr> <tr> <td>Assembled</td> <td></td> <td></td> </tr> <tr> <td>Tested</td> <td></td> <td></td> </tr> <tr> <td>Inspected</td> <td></td> <td></td> </tr> </tbody> </table>									Initials	Date	Picked			Assembled			Tested			Inspected		
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